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Do more of what

matters to you.

And with over years of experience crafting high quality spas, we take pride in helping people spend time meaningfully. So go ahead and relax more. Let your mind wander. Savor each and every moment. Celebrate life. Start your #SundanceLife today. You deserve it.

### *Innovations*



**Electronic Controls** 

Simple backlit controls for easy spa operation

1984

WATCH VIDEO





Rigid Bond™ Shell

Three layers create a strong, scratch-resistant shell

1988



Accu-Ssage<sup>™</sup> Seat

Customer-favorite seat delivers full-body immersive experience

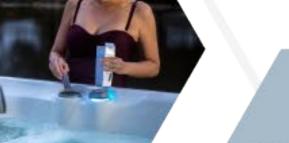
1991



dispensing system

SurSunti

1992



#### MicroClean® Filtration

0

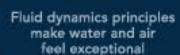
Superior horizontal position removes the tiniest particles for clean\*, clear water

2002





Circulation pump filters and treats more water per minute for clean\* water faster

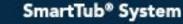


2003



#### Dynamic Flow™ Pump

2005



Making it easier than ever to use, monitor, and maintain your spa from your smart

2018





Uses the power of nature-inspired ozone+UV-C to work harder and clean your water longer

2020







\*Clean is defined as the removal of microscopic (down to 3 micron level, varies by model) debris from the water. The CLEARRAY Active Oxygen® System utilizes various technologies to achieve cleanliness. One of them is ozone, which aids in the grouping of smaller debris to form larger clusters that can be



It's more than a spa, it's a way of life

"The quality, design and performance of the spa is exceptional. I look forward to using it almost everyday for relaxation and sleep enhancement, as well as the hydrotherapy benefits for a lower back injury."

Ron R.

Sundance® Optima® 880™ Series Owner



"It is so far superior to the old spa we had which was part of our pool as it actually has jets you can control and there are four great seats to choose from."

- Norm E.

Sundance® Optima® 880™ Series Owner



Once you experience it, you'll see why owners buy again and again: life is better with a Sundance® spa.

Start your own #SundanceLife and join in the







Sundance Spas Global

Sundance® Spas can be found in more than 750 retail locations in 75 countries worldwide.

Algeria Australia

Austria

Iceland India

Indonesia

Belarus Belgium

Bosnia/Herzegovina

Bulgaria Canada

Canary Islands

China

Costa Rica Croatia

Cyprus

Czech Republic

Denmark

Egypt

Estonia Finland

France

French Polynesia

Germany

Greece

The Grenadines

Hungary

Ireland

Israel

Italy Japan

Kenya

Latvia

Liechtenstein

Malaysia

Maldives

Malta

Mexico

Morocco

Montenegro

Netherlands

New Zealand

Nigeria

Norway

Netherlands Antilles

St. Vincent Lithuania Sweden Luxembourg

Switzerland

Sri Lanka

Poland

Portugal

Romania

Singapore

Slovakia

Slovenia

South Korea

Spain

Russia

Taiwan

Thailand

Turkey Ukraine

United Kingdom

United States

Uruguay

Vietnam

Virgin Islands

Hong Kong Panama Philippines



# Good Cause Spas®

Whether helping generations of families come together or giving back to those who give so much, supporting good causes in our communities simply feels like the perfect fit.

Please join Sundance<sup>®</sup> Spas and the Good Cause Spas<sup>®</sup> movement in our support of the many worthy organizations that strive to help our neighbors, heroes, and champions.



Total amount donated to worthy causes since 2016:

\$114,200



Number of spas donated since December 2016:

77

Learn how Sundance® Spas supports good causes in the community by visiting: www.GoodCauseSpas.com





Sundance® Spas donates a spa to WISH for OUR HEROES for every 100 Sundance® spas sold at each participating dealer location in a single calendar year. Please join us in celebrating the dealers that helped contribute to this worthy cause.

A-1 Pools

All Seasons Pools and Spas

**All Seasons Spas** 

Allstate Home Leisure

**Aqua Paradise** 

Aquaquip

**Arctic Home Living** 

Atlanta Hot Tub Center

**Backyards in Style** 

**Backyards of America** 

**Carefree Spas of Indianapolis** 

**Desert Oasis Spas & Pools** 

**Emerald Swimming Pools** of Oregon

**Great Bay Spa & Sauna** 

**Hydro-Spa Factory Outlet** 

Imagine Backyard Living

**Inside Out Home Recreation** 

**LeDipping Parlor Spas** 

New England Spas

Omaha Hot Tub Company

Pacific Spas & Sauna

Performance Pool & Spa

**Pool City** 

**Red Rock Spas** 

Rejuvenate Pools & Spas

**Royal Pools & Spas** 

Spa Palace

**Sundance Spas of NH** 

**Sundance Spas of Twin Ports** 

**Superior Hearth & Home** 

Take A Break Spas & Billiards

The Great Escape

The Spa & Sauna Co.



# Fluid Dynamics Principles

Patented Fluidix® jets were codeveloped with Bowles Fluidics Corp, experts in the movement of liquids and gases.

That's why a massage in a Sundance® spa feels different than anything you've experienced before. Delivering power, motion, and massage, you'll be whisked away by the customized experience that's perfect for you.

Fluidix® jets operate without bearings that can clog or parts that wear out, combining air and water to create highly refined massage sensations. Each jet is positioned to reach pressure points used in reflexology and acupressure so stress and strain can be a distant memory.

Power,

Motion,

Massage.

\*available in select models



# Fluidix Tets by Series





#### Pressure Point



#### **Relaxation**

SILENT AIR® INJECTOR JET

Injects a small, gentle stream of

diffuse the SunScents™ fragrance

bubbles in the water that also

aromatherapy system.

#### STRESS-RELIEF

The Art of Relaxation

Everyday stress can create muscle tension and restrict blood flow, causing headaches, sleeplessness, fatigue and soreness. Hydrotherapy is an effective solution to free your stress.

Deep Tissue

#### RENEWAL

HEALING

By getting a break from the pace of our lives and submersing in an emotional sanctuary, you can relax, rejuvenate and rehabilitate your body, mind, and soul.

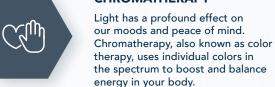


#### Pressure Point

Sundance® Spas continues the tradition of using the restoring properties of water and massage to provide relief and rejuvenation to repair muscles faster.

Muscle Release

### **CHROMATHERAPY**



Relaxation

#### **AROMATHERAPY**



Without lessening water quality, Sundance® SunScents™ are injected into bubbles and then released when they come to the surface, leaving you feeling renewed.

Relaxation

### Deep Tissue



#### WHIRLPOOL JET

Adjustable, vigorous, deep musclepenetrating massage known for its boldness.

**VORTEX JET™** 

Adiustable rifling

swirling sensation for

high and low impact

therapeutic massage.

action delivers

#### **FLUIDIX** INTELLI-JET™

Adjustable water flow and oscillating direction for a custom deep tissue massage.

FLUIDIX® ST™ JET

Focused, deep-tissue

jet stream adjustable for

intensity and pressure.

#### **ACCU-PRESSURE™ JET**

Deep-tissue massage to relieve muscle tension and joint pain.

**PULSATOR™ JET** 

in wrists.

Pulsing massage action

to reduce discomfort of

carpal tunnel syndrome



#### **FOCUS RELIEF® JET**

Soothing bubbles for either a concentrated deep tissue massage or soft tissue effervescent effect.



#### FLUIDIX® REFLEX™ JET

Adjustable, back and forth Swedish-style massage motion to increase circulation and relax your body



#### FLUIDIX® NEX™ JET

Adjustable to relieve neck tension and strain in small



muscles and sensitive nerves







Adiustable rifling action delivers swirling sensation for high and low impact

therapeutic massage.

**VORTEX JET™** 



#### MINI VORTEX JET™

Utilizes high-impact and low-impact targeted stream of water with unique rifling action adjustable for optimal massage.



Adjustable deep tissue jet offers more control over your therapeutic experience.

**ADJUSTABLE** 

ACCU-PRESSURE™ JET



#### SMT™ FLUIDIX® JET

Medium, spiral-action massage to ease tension-prone areas in small muscle groups and joints.



#### SMT™ MICRO JET

Small, targeted massage to ease neck tension.



#### ACCU-PRESSURE™ JET Deep-tissue massage to

relieve muscle tension and joint pain.



# Comprehensive Massage Experience

Maximum Massage Coverage

\$4 40 6 TH 40

# Clean Water

Combines ozone and UV-C technology in a manner compatible with traditional chlorine\*\* or bromine sanitizers, to provide a hands-free approach to water care.

### Step 1: Filtration Systems



#### Dynamic Flow™ circulation pump

This leading energy-efficient high volume pump filters and treats more water per minute through the system than a low volume pump for cleaner water faster.



#### SlipStream<sup>™</sup> weir gate

Extra wide weir gate floats with the water level to skim more build up-producing debris than standard filtration systems. Compatible with SunPurity™ Minerals.



#### Proprietary horizontal filter

Unlike traditional filtration systems, the horizontal position of the pleated filter allows water to flow through the entire filter to remove the tiniest particles in the water for cleanest, clearest water.

#### Filtration System by Series



MicroClean® Ultra Filtration System 980<sup>™</sup> 880 series seri

MicroClean® Ultra Filtration System with horizontal MicroClean® Ultra filter, SlipStream™ weir with SunPurity™ mineral cartridge fitting, Dynamic Flow™ circulation pump and CLEARRAY® UV-C Technology.



MicroClean® Filtration System **780**™ series

MicroClean® Filtration System with horizontal MicroClean® filter, SlipStream™ weir with SunPurity™ mineral cartridge fitting, Dynamic Flow™ circulation pump and CLEARRAY® UV-C Technology.



MicroClean® Mini Filtration System **680™** series

MicroClean® Mini Filtration System with horizontal 75 square foot filter with spun core and proprietary water skimmer.



#### CLEARRAY ACTIVE OXYGEN®

The CLEARRAY Active Oxygen® System\*\*\* injects a low dose of ozone into the water before it passes by the UV-C light, energizing active oxygen molecules to work harder to clean\* the water longer. This advanced oxidation process naturally activates active oxygen molecules to help clean\* the water. The CLEARRAY Active Oxygen® Clean Water System is standard on 980™, 880™, and 780™ Series spas.

# Step 2: Water Care Technology

#### How it Works

- Hot tub water is injected with a low dose of ozone and mixed thoroughly. Ozonated water is then exposed to a UV-C bulb to energize the molecules. When ozonated water is treated by the UV-C rays, active oxygen is unlocked to clean\* your water
- The water is then pumped back into the hot tub where it continues to polish the water, allowing debris to be easily removed through the filters.

### Ozone + UV-C Light = Better Together

#### Proprietary Automatic Oxidizer

Ozone systems have been used for many years in hot tubs as well as traditional water treatment facilities. By limiting the levels of ozone generated, and maximizing its effectiveness by exposing it to UV-C light, it is converted to active oxygen to give you more cleaning\* power without increasing the wear and tear on equipment and covers that traditional ozone systems are known for.

#### Nature-inspired UV-C Light

UV-C Light is a natural part of the spectrum of electromagnetic energy generated by the sun. Working together, Ozone and UV-C Light enhance the performance of this clean\* water system.

### Step 3: Water Balancers



#### Water Balancers

Sundance® Spas, the trusted leader in spa technology, offers a complete line of genuine water care products that are backed by the quality, innovation and service that you expect from our brand.



#### SunPurity<sup>™</sup> PLUS

A very effective water enhancer that helps provide a full system cleanse.

\*Clean is defined as the removal of microscopic (down to 3 micron level, varies by model) debris from the water. The CLEARRAY Active Oxygen® System utilizes various technologies to achieve cleanliness. One of them is ozone, which aids in the grouping of smaller debris to form larger clusters that can be more easily captured in the filtration process. \*\*Use of chlorine tablets (trichlor) may damage components within your hot tub. Do not use. The compatibility of ozone and UV-C technology means only that these technologies do not impair the functionality of chlorine or bromine. \*\*\*Not standard on all models.

# Craftsmanship

Every element\* is designed specifically for your Sundance® spa for quality and reliability that's built in.

#### SunStrong® Cover

A properly-fitting cover protects your spa from debris

#### Fully Insulated

Protects against air, moisture and sound and reduces energy required to run the spa.

#### Efficient Heater

Heating element transfers heat to the water, increasing thermal efficiency and resisting corrosion

#### Rigid Bond™ Shell

Proprietary shell manufacturing process makes acrylic stronger and increases thermal retention properties.

#### Tool-free Access

Easily access the drain and critical components in your spa without tools, saving time and making maintenance trouble-free.

#### SunStrong® and SunSide® Cabinets

High quality, UV-resistant synthetic cabinetry is durable and low maintenance.

#### Synthetic Base

Provides a solid foundation impervious to nature, moisture and the elements.

#### Additional Features

- SmartTub® System
- CLEARRAY Active Oxygen® System
- Indicator Light
- Quick Drain Feature Intelligent Controls

Built with you in mind





#### Convenience from an App

- Get real-time notifications and reminders
- Track energy usage reports
- Pair with Siri, Alexa, Google Assistant and wearables
- Enjoy new features updated automatically

#### **Full Control from Anywhere**

- Adjust the temperature, jets, and lights
- Lock down your hot tub and prevent usage
- Set up an automated usage schedule



#### Peace of Mind When Home or Away

- Automatically alerts your dealer if your hot tub needs attention
- Detect power outages, freezing, and overheating
- Optimize energy savings with industryfirst Smart Heat Mode, which learns your usage and lets you control how much energy you use











SmartTub® system uses cellular-based communication and requires cell

\*Requires subscription beginning in second year of ownership.



# 980 Series

Founded upon consumer-favorite Sundance® spa features and laced with never-before-seen design and style, the 980™ Series will change the way you enjoy your spa.





Kingston™

Claremont<sup>®</sup>





#### **DESIGN**

- Geometric exterior cabinetry highlighted by architectural corner lighting
- Lounge deck with SunCooler<sup>™</sup> cold storage areas
- Low profile for easy entry and exit for soakers of any age

#### **EXPERIENCE**

- Spacious seats highlighted by LED lighting
- Patented Fluidix® jets and up to 10 massage varieties
- Upgraded Accu-Ssage<sup>™</sup> therapy seat
- Specialty Silent Air® injector jets

#### WATER CARE

- MicroClean® Ultra Filtration System
- Slipstream<sup>™</sup> skimmer
- CLEARRAY Active Oxygen® System
- CLEARRAY® On-Demand

#### **FEATURES**

- Glass i-Touch control for easy use day or night
- Tool-free cabinetry removal
- Robust synthetic base
- SunStrong® Extreme cover
- SmartTub® system
- SunScents<sup>™</sup> aromatherapy (scents sold separately)

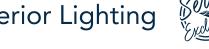
#### **UPGRADES**

- Integrated BLUEWAVE® stereo (optional)
- Winter Wrap insulation (optional)

# 980 Series



#### Interior Lighting



Spacious seats are highlighted by the even glow of LED lighting for beauty and safety



### Advanced Control



Glass i-Touch Control with smart device functionality makes it even easier to use and enjoy your spa day or night



### Geometric Cabinetry

Crisp, rhythmic texture of the exterior cabinetry highlighted by corner lighting combines classic beauty and modern form



# Additional Seating and Convenience







See why Sundance® spa owners buy again and again. We are continuously innovating, giving the 880™ Series thoughtful design and features you can't live without.







Optima®



Marin<sup>®</sup>



Capri®



Maxxus™



Cameo®



 $\mathsf{Altamar}^{\texttt{@}}$ 



#### **EXPERIENCE**

- Patented Fluidix® jets and up to 10 massage varieties
- Accu-Ssage™ therapy seat
- Specialty Silent Air® injector jets

#### WATER CARE

- MicroClean® Ultra Filtration System
- Slipstream<sup>™</sup> skimmer
- CLEARRAY Active Oxygen® System
- CLEARRAY® On-Demand
- Silent Spa® filtration

#### **FEATURES**

- i-Touch control with color screen
- Integrated LED lighting with external indicator light
- Premium metallic, illuminated accents
- Dual-purpose beverage concierge filter lid
- SunSide® Cabinetry
- Exterior lighting
- Tool-free cabinetry for easy equipment access
- Synthetic base
- Illuminated grab bars
- Quick Drain
- SunScents<sup>™</sup> aromatherapy (scents sold separately)

#### **UPGRADES**

- Integrated BLUEWAVE® stereo (optional)
- SmartTub® system (optional)
- FlexFill™ Plus insulation (optional)
- SunStrong® Extreme Cover (optional)

# 880 Series



### MicroClean® Ultra Filtration System

MicroClean<sup>®</sup> Ultra Filtration System sets the standard for robust, efficient water filtration



#### i-Touch Control Panel



Spas often get the most use at night, so an advanced control amplifies ease of use. With a glowing, color, touch screen control and icon-driven menus programming your spa is even easier any time of day





#### Accu-Ssage<sup>™</sup> Therapy Seat

Complete with arm rests, this customer favorite seat delivers relaxation to your neck, back, hips, calves, and wrists in our deepest, full-body immersion experience



#### Silent Air® Injector Jets

An exclusive blower and air-only jets deliver a soft tissue massage and optional SunScents™ aromatherapy for a soothing experience

# 780 Series

#### Create your perfect backyard retreat

We believe the 780<sup>™</sup> Series should enhance your life, so we combined new technologies with good old fashioned know-how to craft intuitive, well-rounded spas that are a delight to use.

#### **EXPERIENCE**

- Patented Fluidix® jets and up to 6 jet varieties
- SMT<sup>™</sup> therapy seat
- Accu-Pressure<sup>™</sup> therapy seat

#### **FEATURES**

- Streamlined digital control panel with illumination
- Enhanced LED lighting with external indicator light
- Tool-free cabinetry
- Synthetic base

#### WATER CARE

- MicroClean® Filtration System
- Slipstream<sup>™</sup> skimmer
- CLEARRAY Active Oxygen® System
- CLEARRAY® On-Demand

#### **UPGRADES**

- BLUEWAVE® stereo (optional)
- SmartTub® system (optional)
- FlexFill<sup>™</sup> Plus insulation (optional)
- SunStrong® Extreme Cover (optional)



Chelsee®



Hamilton™



Bristol™

Dover™



Montclair™



- Up to 6 jet varieties
- Patented Fluidix® Jets
- Stainless steel jet trim
- MicroClean® filtration system
- Stylized design touches
- Enhanced lighting
- Tool-free cabinetry
- Synthetic base
- Dynamic Flow<sup>™</sup> circulation pump
- SmartTub® system-compatible



Sundance Spet





MicroClean® Filtration System makes it easy to keep your water clean and fresh

=====



#### Streamlined Digital **Control Panel**

Illuminated control panel makes it easier to program your spa and puts CLEARRAY® On-Demand right at your fingertips





Take that "spa feeling" with you wherever you go The 680<sup>™</sup> Series will make you feel good long after you leave the water.

#### **FEATURES**

- Proprietary Jets
- Adjustable massage options
- MicroClean® Mini Filtration System
- CLEARRAY® UV-C Technology
- Simplified control panel
- Tool-free cabinetry
- Exterior lighting

#### **WATER CARE**

- MicroClean® Mini Filtration System
- Slipstream<sup>™</sup> skimmer

#### **UPGRADES**

- SunStrong® Extreme Cover (optional)
- SmartTub® system (optional)



McKinley®

Ramona®





Peyton™

Edison®



Prado®

Alicia™

# TRADITIONAL FEATURES Proprietary Jets • Stainless steel jet trim MicroClean® Mini filtration Classic lighting • SmartTub® system compatible • Exterior lighting • Tool-free cabinetry Slipstream<sup>™</sup> skimmer



#### MicroClean® Mini Filtration System



Horizontal 75 square foot filter with spun core and proprietary water skimmer.



#### Simplified **Control Panel**

\*Spa colors, options, and features vary. See dealer for details.

Streamlines spa functions to make it easy to focus on relaxation







Seats 6-7

DRY WEIGHT

JET PUMPS

TOTAL JETS

AIR BLOWER

EXPORT (50 Hz)

MASSAGE VARIETY

TOTAL FILLED WEIGHT

AVERAGE SPA VOLUME

NORTH AMERICA (60 Hz)

7'8" x 8'4" x 34" (234 cm x 254 cm x 86 cm)



3x TheraMax<sup>™</sup> 1-Speed 2.5 hp Continuous

3x TheraMax™ 1-Speed 2.0 hp Continuous

1,048 lbs (475 kg)

5,310 lbs (2,409 kg)

401 US gal (1,518 liters)

57 + 12 Air Injector Jets

1.5 hp air pump



















MicroClean® Ultra Filtration System

LIGHTING Seat accent lights, waterfall, SunCooler™, exterior and underwater ELECTRICAL REQUIREMENTS\*

NORTH AMERICA (60 Hz) EXPORT (50 Hz) TITANIUM COIL HEATER

230 VAC @ 24A, 26A 5.5 kW<sup>1</sup> Estimated Monthly Cost w/ Winter Package

\$15.98



DRY WEIGHT

JET PUMPS

TOTAL JETS

AIR BLOWER

EXPORT (50 Hz)

MASSAGE VARIETY

TOTAL FILLED WEIGHT

AVERAGE SPA VOLUME

NORTH AMERICA (60 Hz)



LOUNGE / \

1,045 lbs (474 kg)

5,348 lbs (2,426 kg)

405 US gal (1,533 liters)

59 + 6 Air Injector Jets

1.5 hp air pump

3x TheraMax<sup>™</sup> 1-Speed 2.5 hp Continuous

3x TheraMax<sup>™</sup> 1-Speed 2.0 hp Continuous







WATER SYSTEM

LIGHTING







MicroClean® Ultra Water Management Seat accent lights, waterfall, SunCooler<sup>™</sup>, exterior and underwater

ELECTRICAL REQUIREMENTS\* NORTH AMERICA (60 Hz) 240 VAC @ 50A or 60A EXPORT (50 Hz) 230 VAC @ 24A, 26A

TITANIUM COIL HEATER 5.5 kW<sup>1</sup>



\$14.90

Estimated Monthly Cost w/ Winter Package \$13.82















WATER SYSTEM















240 VAC @ 50A or 60A

\$15.19

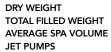
<sup>1</sup>2.7 KW on 50 Hz export spas. \*See manual for more configurations



#### **Aspen**<sup>®</sup>

Seats 7-8

7'7" x 9'2" x 41.5" (231 cm x 280 cm x 106 cm)



MASSAGE VARIETY

EXPORT (50 Hz) **TOTAL JETS** AIR BLOWER

Integrated

240 VAC @ 50A or 60A 230 VAC @ 24A, 26A





#### Maxxus<sup>™</sup>

Seats 6

7'7" x 9'2" x 41.5" (231 cm x 280 cm x 106 cm)

**DRY WEIGHT** TOTAL FILLED WEIGHT AVERAGE SPA VOLUME **JET PUMPS** 

EXPORT (50 Hz) **TOTAL JETS** AIR BLOWER

1,143 lbs (518 kg) 6,898 lbs (3,129 kg) 540 US gal (2,044 liters)

NORTH AMERICA (60 Hz) 3 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp²) 3 TheraMax™ 2.0 hp (2.6 bhp²) 65 + 6 Air Injector Jets 1.5 hp air pump MASSAGE VARIETY

LOUNGE /



Estimated Monthly Cost w/ EcoWrap® \$18.79

WATER SYSTEM MicroClean® Ultra Filtration System LIGHTING Integrated

**ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz) 240 VAC @ 50A or 60A EXPORT (50 Hz) 230 VAC @ 24A, 26A

5.5 kW

TITANIUM COIL HEATER





<sup>2</sup> Brake horsepower (bhp) is a maximum value measured by the motor manufacturer with no pump installed.

#### **Optima**<sup>®</sup>

Seats 6-7

7'5" x 7'5" x 37.5" (226 cm x 226 cm x 96 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME JET PUMPS

924 lbs (419 kg) 5,344 lbs (2,424 kg) 410 US gal (1,552 liters)

EXPORT (50 Hz) **TOTAL JETS** AIR BLOWER MASSAGE VARIETY

NORTH AMERICA (60 Hz) 2 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp²) 2 TheraMax<sup>™</sup> 2.0 hp (2.6 bhp²) 47 + 14 Air Injector Jets 1.5 hp air pump

Estimated Monthly Cost w/ EcoWrap® \$14.54



WATER SYSTEM MicroClean® Ultra Filtration System

LIGHTING Integrated **ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A EXPORT (50 Hz) 230 VAC @ 17A, 15A

TITANIUM COIL HEATER 5.5 kW1



\*See manual for additional configurations.

\$15.48





Seats 6-7

7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)

DRY WEIGHT 873 lbs (396 kg) TOTAL FILLED WEIGHT 5,210 lbs (2,363 kg) AVERAGE SPA VOLUME 400 US gal (1,514 liters) TOTAL JETS MASSAGE VARIETY



Estimated Monthly Cost w/ EcoWrap® \$16.92 \$12.96

WATER SYSTEM

LIGHTING

JET PUMPS



MicroClean® Filtration System Enhanced

MicroClean® Mini Filtration System

NORTH AMERICA (60 Hz) 2 TheraMax<sup>™</sup> 2.5 cont hp (5.1 bhp²) EXPORT (50 Hz) 2 TheraMax<sup>™</sup> 2.0 cont hp (2.6 bhp²)

**ELECTRICAL REQUIREMENTS** 

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A EXPORT (50 Hz) 230-240 VAC @ 20A, 30A or 40A

STAINLESS STEEL HEATER 5.5 kW1



#### McKinley<sup>®</sup> Seats 6-7

7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)

**DRY WEIGHT** 778 lbs (353 kg) TOTAL FILLED WEIGHT 5,115 lbs (2,320 kg) AVERAGE SPA VOLUME 410 US gal (1,552 liters)

TOTAL JETS



**Estimated Monthly Cost** 

LIGHTING JET PUMPS NORTH AMERICA (60 Hz)

WATER SYSTEM

2-speed 2.5 hp (4.5 bhp²) 1-speed 2.5 hp (4.8 bhp²) EXPORT (50 Hz) 2-speed 2.0 hp (2.6 bhp²) 1-speed 2.0 hp (3.0 bhp²) **ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A EXPORT (50 Hz) 230 VAC @ 20A, 30A or 40A

STAINLESS STEEL HEATER 5.5 kW<sup>1</sup>



#### Edison®

Seats 6

7' x 7' x 36" (214 cm x 214 cm x 92 cm)

DRY WEIGHT 758 lbs (344 kg) TOTAL FILLED WEIGHT 4,511 lbs (2,046 kg) AVERAGE SPA VOLUME 350 US gal (1,325 liters) TOTAL JETS

**Estimated Monthly Cost** 



MicroClean® Mini Filtration System

NORTH AMERICA (60 Hz) 2-speed 2.5 hp (4.5 bhp²) 1-speed 2.5 hp (4.8 bhp²) EXPORT (50 Hz) 2-speed 2.0 hp (2.6 bhp²) 1-speed 2.0 hp (3.0 bhp²)

**ELECTRICAL REQUIREMENTS\*** 

EXPORT (50 Hz)

12.7 KW on 50 Hz export spas.

<sup>2</sup> Brake horsepower (bhp) is a maximum value measured by the motor manufacturer with no pump installed. \*See manual for additional configurations.



NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A 230 VAC @ 20A, 30A or 40A

STAINLESS STEEL HEATER 5.5 kW<sup>1</sup>

WATER SYSTEM

LIGHTING

JET PUMPS

<sup>1</sup>2.7 KW on 50 Hz export spas.



#### Cameo®

Seats 5-6

7'5" x 7'5" x 37.5" (226 cm x 226 cm x 96 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME JET PUMPS

NORTH AMERICA (60 Hz) 2 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp²) EXPORT (50 Hz) TOTAL JETS AIR BLOWER

\$14.04

Estimated Monthly Cost w/ EcoWrap®

LOUNGE /

962 lbs (436 kg) 4,882 lbs (2,214 kg) 370 US gal (1,401 liters)

LOUNGE /

2 TheraMax<sup>™</sup> 2.0 hp (2.6 bhp<sup>2</sup>) 54 + 6 Air Injector Jets 1.5 hp air pump

\$11.38

LIGHTING



WATER SYSTEM MicroClean® Ultra Filtration System

Integrated **ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A EXPORT (50 Hz) 230 VAC @ 17A, 15A

5.5 kW<sup>1</sup> TITANIUM COIL HEATER



#### Bristol™

Seats 5

7' x 7' x 36" (213 cm x 213 cm x 91 cm)

DRY WEIGHT 745 lbs (338 kg) TOTAL FILLED WEIGHT 4,331 lbs (1,965 kg) AVERAGE SPA VOLUME 350 US gal (1,325 liters) TOTAL JETS MASSAGE VARIETY

Estimated Monthly Cost w/ EcoWrap® \$13.18 \$10.80

WATER SYSTEM

WATER SYSTEM

LIGHTING

JET PUMPS

LIGHTING

JET PUMPS

MicroClean® Filtration System Enhanced

NORTH AMERICA (60 Hz) 2 TheraMax<sup>™</sup> 2.5 cont hp (5.1 bhp²) EXPORT (50 Hz) 2 TheraMax<sup>™</sup> 2.0 cont hp (2.6 bhp<sup>2</sup>) **ELECTRICAL REQUIREMENTS**\*

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A or 60A EXPORT (50 Hz) 230-240 VAC @ 20A, 30A or 40A

STAINLESS STEEL HEATER 5.5 kW<sup>3</sup>



#### Altamar<sup>®</sup>

MASSAGE VARIETY

Seats 5-6

6'9" x 7'2" x 37.5" (206 cm x 219 cm x 96 cm)

**DRY WEIGHT** TOTAL FILLED WEIGHT AVERAGE SPA VOLUME

JET PUMPS NORTH AMERICA (60 Hz) 2 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp<sup>2</sup>) EXPORT (50 Hz) **TOTAL JETS** AIR BLOWER

875 lbs (397 kg) 4,878 lbs (2,213 kg)

MASSAGE VARIETY

390 US gal (1,476 liters)

2 TheraMax™ 2.0 hp (2.6 bhp²) 41 + 8 Air Injector Jets 1.5 hp air pump

Estimated Monthly Cost w/ EcoWrap® \$13.68 \$11.02



WATER SYSTEM

MicroClean® Ultra Filtration System

LIGHTING Integrated

**ELECTRICAL REQUIREMENTS\*** NORTH AMERICA (60 Hz)

240 VAC @ 40A, 50A or 60A EXPORT (50 Hz) 230 VAC @ 17A, 15A

TITANIUM COIL HEATER 5.5 kW<sup>1</sup>



#### Ramona®

Seats 5-6

7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)

**DRY WEIGHT** 734 lbs (333 kg) 5,071 lbs (2,300 kg) TOTAL FILLED WEIGHT AVERAGE SPA VOLUME 410 US Gal (1,552 Liters)

TOTAL JETS 

**Estimated Monthly Cost** 



MicroClean® Mini Filtration System

2-speed 2.5hp (4.5 bhp²) 1-speed 2.5hp (4.8 bhp²) NORTH AMERICA (60 Hz) EXPORT (50 Hz) 2-speed 2.0hp (2.6 bhp2) 1-speed 2.0hp (3.0 bhp2)

**ELECTRICAL REQUIREMENTS\*** NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A, or 60A EXPORT (50 Hz) 230 VAC @ 20A, 30A, or 40A

STAINLESS STEEL HEATER 5.5 kW<sup>1</sup>



. . .

#### Hamilton"

Seats 5-6

7'5" x 7'5" x 36" (226 cm x 226 cm x 92 cm)

\$14.04

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME **TOTAL JETS** MASSAGE VARIETY

826 lbs (375 kg) 4,996 lbs (2,266 kg) 393 US gal (1,488 liters)

Estimated Monthly Cost w/ EcoWrap® \$12.96



WATER SYSTEM LIGHTING

**JET PUMPS** NORTH AMERICA (60 Hz) EXPORT (50 Hz)

**ELECTRICAL REQUIREMENTS\*** NORTH AMERICA (60 Hz) EXPORT (50 Hz)



Enhanced

2 TheraMax<sup>™</sup> 2.5 cont hp (5.1 bhp²) 2 TheraMax<sup>™</sup> 2.0 cont hp (2.6 bhp²)

240 VAC @ 40A, 50A or 60A 230-240 VAC @ 20A, 30A or 40A STAINLESS STEEL HEATER 5.5 kW<sup>1</sup>



#### Peyton™ Seats 5-6

7' x 7' x 36" (214 cm x 214 cm x 92 cm)

**DRY WEIGHT** 654 lbs (297 kg) TOTAL FILLED WEIGHT 4,490 lbs (2,037 kg) AVERAGE SPA VOLUME 340 US gal (1,287 liters) **TOTAL JETS** 

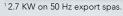


**Estimated Monthly Cost** 

MicroClean® Mini Filtration System Classic

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

EXPORT (50 Hz) 230 VAC @ 20A, 30A, or 40A



<sup>2</sup> Brake horsepower (bhp) is a maximum value measured by the motor manufacturer with no pump installed.

\*See manual for additional configurations.

12.7 KW on 50 Hz export spas.

<sup>2</sup>Brake horsepower (bhp) is a maximum value measured by the motor manufacturer with no pump installed. \*See manual for additional configurations.











2-speed 2.5hp (4.5 bhp²) 1-speed 2.5hp (4.8 bhp²) 2-speed 2.0hp (2.6 bhp2) 1-speed 2.0hp (3.0 bhp2)

**ELECTRICAL REQUIREMENTS\*** 

WATER SYSTEM

LIGHTING

JET PUMPS

NORTH AMERICA (60 Hz) 240 VAC @ 40A, 50A, or 60A

STAINLESS STEEL HEATER 5.5 kW<sup>1</sup>



#### Marin® Seats 4-5

LOUNGE ~ 6'4" x 7'7" x 34" (193 cm x 231 cm x 86 cm)







DRY WEIGHT 803 lbs (364 kg) TOTAL FILLED WEIGHT AVERAGE SPA VOLUME **TOTAL JETS** MASSAGE VARIETY

4,222 lbs (1,915 kg) 320 US gal (1,211 liters) 45 + 4 Air Injector Jets

Estimated Monthly Cost w/ EcoWrap® \$12.96 \$9.79

LOUNGE ~

WATER SYSTEM MicroClean® Ultra Filtration System LIGHTING Integrated

AIR BLOWER 1.5 hp air pump **JET PUMPS** NORTH AMERICA (60 Hz)

2 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp<sup>2</sup>) 2 TheraMax<sup>™</sup> 2.0 hp (2.6 bhp²) **ELECTRICAL REQUIREMENTS\*** 

NORTH AMERICA (60 Hz) 240 VAC @ 40A, or 50A EXPORT (50 Hz) 230 VAC @ 10A, 15A TITANIUM COIL HEATER 5.5 kW1



#### Montclair™

Seats 4-5

6'3" x 7'7" x 33.5" (191 cm x 231 cm x 85 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME **TOTAL JETS** 

MASSAGE VARIETY

790 lbs (358 kg) 4,251 lbs (1,928 kg) 310 US gal (1,173 liters)

Estimated Monthly Cost w/ EcoWrap® \$14.62

WATER SYSTEM

\$11.09

LIGHTING **JET PUMPS** NORTH AMERICA (60 Hz) EXPORT (50 Hz)

EXPORT (50 Hz)

WATER SYSTEM

LIGHTING

**JET PUMPS** 

EXPORT (50 Hz)

EXPORT (50 Hz)

EXPORT (50 Hz)

**ELECTRICAL REQUIREMENTS\*** NORTH AMERICA (60 Hz)

STAINLESS STEEL HEATER 5.5 kW<sup>1</sup>



MicroClean® Filtration System Enhanced

> 2 TheraMax<sup>™</sup> 2.5 cont hp (5.1 bhp²) 2 TheraMax<sup>™</sup> 2.0 cont hp (2.6 bhp²)

240 VAC @ 40A, 50A or 60A 230-240 VAC @ 20A, 30A or 40A



#### Prado<sup>®</sup>

Seats 4-5

6'8" x 6'8" x 33" (203 cm x 203 cm x 84 cm)

**DRY WEIGHT** TOTAL FILLED WEIGHT AVERAGE SPA VOLUME **TOTAL JETS** 

562 lbs (255 kg) 4,219 lbs (1,914 kg) 354 US gal (1,340 liters)

**Estimated Monthly Cost** 



NORTH AMERICA (60 Hz)





MicroClean® Mini Filtration System

NORTH AMERICA (60 Hz) 1 TheraFlo<sup>™</sup> 1.5 cont hp (1 @ 2 spd, 2.5 bhp²) 1 TheraFlo<sup>™</sup> 2.0 cont hp (2 spd 3.0 bhp²) **ELECTRICAL REQUIREMENTS**\*

120 VAC @ 15A or 240 VAC @ 30A or 40A 230 VAC @ 20A or 30A **STAINLESS STEEL HEATER** 1.0 kW¹ (120V) or 4.0 kW (240V)



#### Capri®

Seats 2-3

Dover™

Seats 2-3

5'9" x 6'10" x 30.5" (175 cm x 208 cm x 77 cm)

**DRY WEIGHT** 635 lbs (288 kg) 3,262 lbs (1,480 kg) TOTAL FILLED WEIGHT AVERAGE SPA VOLUME 230 US gal (909 liters) 31 + 8 Air Injector Jets **TOTAL JETS** MASSAGE VARIETY

\$10.80

Estimated Monthly Cost w/ EcoWrap®





WATER SYSTEM MicroClean® Ultra Filtration System LIGHTING Integrated AIR BLOWER 1.5 hp air pump JET PUMPS NORTH AMERICA (60 Hz)

1 TheraMax<sup>™</sup> 2.5 hp (5.1 bhp²) EXPORT (50 Hz) 1 TheraMax<sup>™</sup> 2.0 hp (2.6 bhp<sup>2</sup>) **ELECTRICAL REQUIREMENTS** 

230 VAC @ 10A, 15A EXPORT (50 Hz) TITANIUM COIL HEATER 5.5 kW<sup>1</sup>

NORTH AMERICA (60 Hz) 240 VAC @ 40A, or 50A





5'9" x 6'10" x 30.5" (175 cm x 208 cm x 77 cm)

DRY WEIGHT 620 lbs (281 kg) TOTAL FILLED WEIGHT 3,247 lbs (1,473 kg) AVERAGE SPA VOLUME 230 US gal (871 liters) TOTAL JETS MASSAGE VARIETY



\$12.74

Estimated Monthly Cost w/ EcoWrap® \$10.22

492 lbs (223 kg)

2,780 lbs (1,261 kg)

220 gallons (833 liters)

JET PUMPS NORTH AMERICA (60 Hz) EXPORT (50 Hz)

**ELECTRICAL REQUIREMENTS** 

WATER SYSTEM

LIGHTING

EXPORT (50 Hz) STAINLESS STEEL HEATER 1.0 kW<sup>1</sup> (120V) or 4.0 kW (240V)

MicroClean® Filtration System Enhanced

1 TheraMax<sup>™</sup> 1.5 cont hp (2 spd, 4.8 bhp²) 1 TheraMax<sup>™</sup> 2.0 cont hp (2 spd 3.0 bhp²)

NORTH AMERICA (60 Hz) 120 VAC @ 15A or 240 VAC @ 30A, or 40A 230 VAC @ 20A, or 30A



#### Alicia™

Seats 2-3

6'8" x 5'9" x 33" (203 cm x 175 cm x 84 cm)

DRY WEIGHT TOTAL FILLED WEIGHT AVERAGE SPA VOLUME

**TOTAL JETS** 

**Estimated Monthly Cost** TBD







WATER SYSTEM MicroClean® Mini Filtration System LIGHTING JET PUMPS

NORTH AMERICA (60 Hz) EXPORT (50 Hz) **ELECTRICAL REQUIREMENTS** 

NORTH AMERICA (60 Hz) EXPORT (50 Hz)

STAINLESS STEEL HEATER

1 TheraFlo<sup>™</sup> 1.5 cont hp (1 @ 2 spd, 2.5 bhp²) 1 TheraFlo<sup>™</sup> 2.0 cont hp (2 spd 3.0 bhp<sup>2</sup>)

120 VAC @ 15A or 240 VAC @ 30A or 40A 230 VAC @ 20A or 30A

1.0 kW1 (120V) or 4.0 kW (240V)

<sup>1</sup>2.7 KW on 50 Hz export spas.

<sup>2</sup> Brake horsepower (bhp) is a maximum value measured by the motor manufacturer with no pump installed.

\*See manual for additional configurations.

12.7 KW on 50 Hz export spas

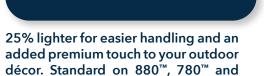
<sup>2</sup> Brake horsepower (bhp) is a maximum value measured by the motor manufacturer with no pump installed. \*See manual for additional configurations.

# Color Palette

Whether you're charmed by soothing shades or bold hues, selecting the perfect color combination starts with a pleasing palette that blends seamlessly with your backyard décor.

#### Covers

#### SunStrong® Covers



3 YEAR WARRANTY

Premium outdoor covers. Designed for cold harsh climates. Standard on 980™ Series spas. Optional upgrade on 880<sup>™</sup>, 780<sup>™</sup> and 680<sup>™</sup> Series spas.

YEAR WARRANTY



- 25% lighter
- Water resistant

680<sup>™</sup> Series spas

- Superior UV resistance properties
- Dense foam supports heavy snow loads
- Angled to promote run-off

SunStrong®

Extreme Covers

- Water and stain resistant to provide a simple wipe clean surface
- Superior UV resistance properties

Foam Density

1.5 lbs.

Material

SunStrong® Outdoor all-weather fabric

SunStrong® Outdoor all-weather fabric

**Taper** 



4 in. - 2.25 in.

Finish

Double stitched outdoor thread made from strong UV resistant fibers



5 in. - 3 in.

2 lbs.

Double stitched outdoor thread made from strong UV resistant fibers

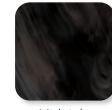
#### Acrylic Shells



Porcelain



Platinum



Midnight



Celestite



Monaco

#### Cabinetry

980<sup>™</sup> Series Exclusives



Coastal



Mahogany



SunStrong®

780<sup>™</sup> Series

680<sup>™</sup> Series

Exclusives



Vintage Oak



Modern Hardwood



**Brushed Gray** 







Coastal

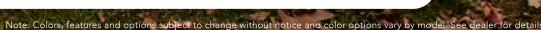


Mahogany









Black

Gray\*

Sienna\*

Genuine Parts & Accessories Sundance Spas

Engineered specifically to optimize your experience, Sundance® Genuine Parts and Accessories prolong the enjoyment of your spa, letting you focus on the way you and your family feel when you use your Sundance® spa.



#### Pillows

Created to purposefully pose the body in a relaxing position to maximize the benefits of hydrotherapy, Sundance® Spas headrests and replacement pillow sets are an easy way to quickly update your spa.



#### Cover Lifts

The hydraulic cover lift incorporates a gasassisted lift and a sleek, durable aluminum frame to make moving and storing your spa cover effortless.

The manual cover lift is engineered from a sleek, durable aluminum frame and makes it easier to move and store your spa cover.



#### Steps

Modern, modular design now with softer contoured edges. Aluminum frame with improved powder coating process to avoid chipping and discoloration.



